

Thursday, 5/4/2006 10:45:54 AM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 1/2 " FOAM SEAL  
Job Number : 26934  
Estimate Number : 10137  
P.O. Number : N/A Part Number : D2463  
This Issue : 5/4/2006 S.O. No. : N/A Drawing Number : D2463 REV A  
Prsht Rev. : NC Project Number : N/A  
First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A  
Previous Run : 26460 Material : N/A  
Due Date : 5/12/2006 Qty: 500 Um: Each  
Written By : *See Comment Below*  
Checked & Approved By : *06.05.04*  
Comment : Est: B 96.02.18 Changed Inspection Level DM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *1162*

Purchase part as per Dwg D2463

Possible Supplier: Accurate Rubber P/N:451500007

Material release note required

*C206/05/04 (500)*

2.0 451500007 SEAL



Comment: Qty.: 1.0000 f(s)/Unit Total: 500.0000 f(s)  
1/2 " FOAM SEAL

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

*Rec'd 5/12 (500)*

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

*06.05.24 500*

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 336*

*Rec'd 5/24 (500)*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 26/5/25  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1/2 " FOAM SEAL

Job Number: 26934

Part Number: D2463

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP 0605/05 (500)

Job Completion



U 0605.25

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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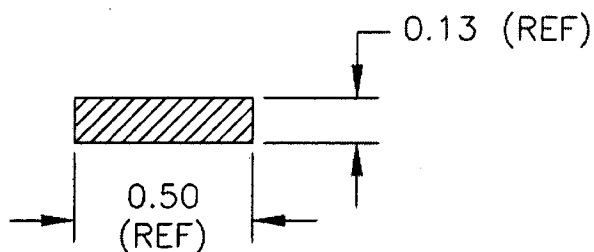
**NOTE:** Date & initial all entries



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2463	REV. A SHEET 1 OF 1
DATE 98.09.09	TITLE NEOPRENE SEAL		SCALE NTS
A	98.09.09	NEW ISSUE	

RELEASED  
98.09.30 KE

## SPECIFICATION CONTROL DRAWING



D2463-XXXX CLOSED CELL NEOPRENE SEAL

LENGTH

EG: 87.5" LONG: D2463-0875  
10" LONG: D2463-0100

POSSIBLE SUPPLIERS:  
ACCURATE RUBBER

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26934



12771 No. 5 Road  
Richmond, B.C.  
Canada V7A 4E9  
Tel : (604) 274-9955  
Fax : (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 05/08/2006

Customer : Dart Aerospace LTD

Customer P.O. # : P000001162

ACR W.O. # : 121026

Item # : 451500007

Item Description: 1/8" x 1/2" C.C.NEO. Sponge ADH. Back

ACR Compound : SCE- 41

Date Shipped: 05/08/2006

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

**Mohsen Ahmadi**  
(ACR GROUP INC. REPRESENTATIVE)

*copy sent*